



Garlock BLUE-GARD® 3400

MATERIAL PROPERTIES*

Color:	Grey-black
Composition:	Aramid fibers with a SBR binder
Fluid Services¹:	Water, saturated steam ³ , inert gases
Temperature², °F (°C)	
Minimum:	-100 (-73)
Continuous Max:	+400 (+205)
Maximum:	+700 (+371)
Pressure², Maximum, psig (bar):	1200 (83)
P x T (max.)², psig x °F (bar x °C)	
1/32 and 1/16":	350,000 (12,000)
1/8":	250,000 (8,600)

TYPICAL PHYSICAL PROPERTIES*

ASTM F36	Compressibility , range, %:	7-17
ASTM F36	Recovery , %:	50
ASTM F38	Creep Relaxation , %:	18
ASTM F152	Tensile , Across Grain, psi (N/mm ²):	2250 (15)
ASTM F1315	Density , lbs./ft. ³ (grams/cm ³):	100 (1.60)
ASTM F433	Thermal Conductivity (K) , W/m ² K (Btu.in./hr.ft. ² .°F):	0.29-0.38 (2.00-2.65)
ASTM D149	Dielectric Properties , range, volts/mil.	
	Sample conditioning	1/16" 1/8"
	3 hours at 250°F:	603 422
	96 hours at 100% Relative Humidity:	101 58
ASTM F586	Design Factors	1/16" & Under 1/8"
	"m" factor:	3.5 6.6
	"y" factor, psi (N/mm ²):	2100 (14.5) 3000 (20.7)
ASTM F104	Line Call Out:	F712902A9B4E45K5L102M9 ⁽⁴⁾

SEALING CHARACTERISTICS*

	ASTM F37B Fuel A	ASTM F37B Nitrogen	DIN 3535- 4 Gas Permeability
Gasket Load , psi (N/mm ²):	500 (3.5)	3000 (20.7)	4640 (32)
Internal Pressure , psig (bar):	9.8 (0.7)	30 (2)	580 (40)
Leakage	0.1 ml/hr.	0.4 ml/hr.	0.03 cc/min

IMMERSION PROPERTIES - ASTM F146 Fluid Resistance after Five Hours

	ASTM #1 Oil 300°F (150°C)	ASTM IRM #903 300°F (150°C)	ASTM Fuel A 70-85°F (20-30°C)	ASTM Fuel B 70-85°F (20-30°C)
Thickness Increase , (%)	0-10	15-30	0-15	5-20
Weight Increase , (%)	<20	-	<25	<30
Tensile Loss , (%)	-	<70	-	-

Notes:

This is a general guide and should not be the sole means of selecting or rejecting this material. ASTM test results in accordance with ASTM F-104; properties based on 1/32" (0.8mm) sheet thickness unless otherwise mentioned.

* Values do not constitute specification Limits

¹ See Garlock chemical resistance guide.

² Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum P x T, consult Garlock Applications Engineering. Minimum temperature rating is conservative.

³ These styles are not preferred choices for steam service, but are successful when adequately compressed. Minimum recommended assembly stress = 4,800psi. Preferred assembly stress = 6,000-10,000psi. Gasket thickness of 1/16" strongly preferred. Retorque the bolts/studs prior to pressurizing the assembly. For saturated steam above 150psig or superheated steam, consult Garlock Engineering.

⁴ Fourth numeral 9: % Thickness Increase in IRM Oil #903 = 25-50% max. A9: Leakage in Fuel A (Isooctane), Gasket Load = 500psi (3.5N/mm²), Pressure = 9.8psig (0.7bar): Typical = 0.1ml/hr, Max = 1.0ml/hr. A9: Leakage in Nitrogen, Gasket Load = 3,000psi (20.7N/mm²), Pressure = 30psig (2bar): Typical = 0.4ml/hr, Max = 1.0ml/hr. M9: Tensile Strength = 2,250psi min. (15N/mm² min.).

